



Dart Aerospace Ltd.
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Canada

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D212-1024-011
Job Sheet 182449



Part No: D212-1024-011

Job Qty: 1 ea

Part Name: Bell Medium Main Rotor Tie Down



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 10/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 16.06.06 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/18/18	10/18/18	0.00	0.00	Start Up Stores/Pkg-1	6	OCT 01 2018
110	Packaging	1 pcs	10/18/18	10/18/18	0.00	0.00	Packaging1-3	6	OCT 01 2018
120	QC	1 pcs	10/18/18	10/18/18	0.00	0.00	QC4	6	DAS 21
200	DC	1 pcs	10/18/18	10/18/18	0.00	0.00	DC	9-89	9-89
270	Packaging	1 pcs	10/18/18	10/18/18	0.00	0.00	Packaging3-1	BB	BB
280	QC21-FG	1 Ea	10/18/18	10/18/18	0.00	0.00	QC21	BB	DAS 21

Part Op 200 - Photocopy bluefile and create labels as per PPP D212-1024-011 CHG001
Descriptions: 270 - Identify and pack for shipping as per PPP D212-1024-011 Location :

OCT 01 2018
OCT 01 2018
OCT 01 2018
OCT 01 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5312-1	Tie Down Bracket	1 Ea (1 ea)	90-Start up Operation	F147963
D5344-041	Bell Medium Main Rotor Tie Down - Tie Down Assembly	1 Ea (1 ea)	90-Start up Operation	F160080
MS24693-274B	Screw	3 pcs (3 ea)	90-Start up Operation	F113535X5 3041089 X1
MS24693-275B	Screw	3 pcs (3 ea)	90-Start up Operation	F11356036 80

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5312-1	1	10	0
	D5344-041	1	2	0
	MS24693-274B	3	51	0
	MS24693-275B	3	31	0



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Container No: S114799



Part: D212-1024-011

Job No: 182449

Serial No/Batch: S114799

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH16-24 Issue 1, FAA STC SR03752NY 16/07/13, EASA S

ound.

Plex 8/24/18 10:36 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

5. PARTS LIST

Qty -011	Qty -013	Part Number	Description
X		D212-1024-011	Main Rotor Tie Down
	X	D212-1024-013	Fixed Provisions
1	1	D5312-1	Tie Down Bracket
1		D5344-041	Tie Down Assembly
1		*D5339-1	*Carabiner Clip
1		*D5340-1	*Tennis Ball
1		*D5341-1	*Nylon Rope
1		*D5342-1	*Rope Clamp
1		*D5343-1	*Long Hook
3	3	MS24693-274B	Screw
3	3	MS24693-275B	Screw

*Included in D5344-041